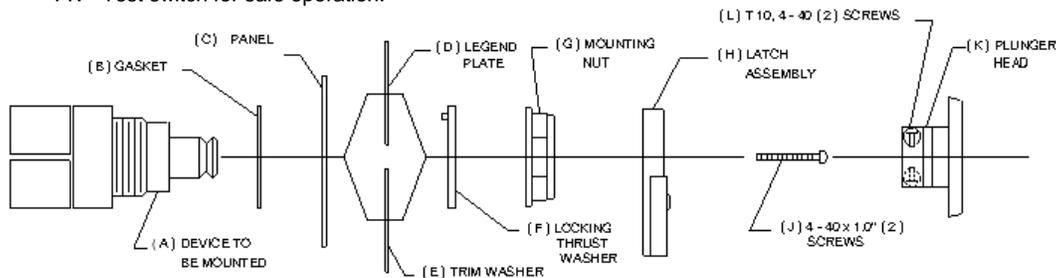


## 40102's Mushroom Plunger Operator - Installation Instructions

*The operator, as received from the factory, MUST be partially disassembled before it can be mounted.*

1. Remove the Plunger Head.
2. Loosen (T-10, 4-40) screws and remove The Latch Assembly.
3. Remove the Mounting Nut.
4. Insert the Operator through the Panel for mounting.
5. Place a Legend Plate OR a Trim Washer over the Housing.
6. Place a Locking Thrust Washer on the Housing. Engage tab in Housing slot and notches of Legend Plate and Panel.
7. Screw Mounting Nut on Housing. Tighten to 15 ft.-lbs. torque
8. Attach the Latch Assembly to the front of the Housing tightening screws to 14 in.-lbs. torque.
9. Place Plunger Head on switch actuator. Ensure plunger head is fully inserted onto shaft.
10. Tighten (2) screws to 14 in.-lbs. torque.
11. Test switch for safe operation.



### **WARNING - DANGER**

These products should only be used where point-of-operation guarding devices have been properly installed and maintained so that all appropriate OSHA and ANSI B 11.1 regulations and standards are met. Misapplication of these products on machinery lacking effective point-of-operation safeguards can cause serious injury to the operator of that machinery.