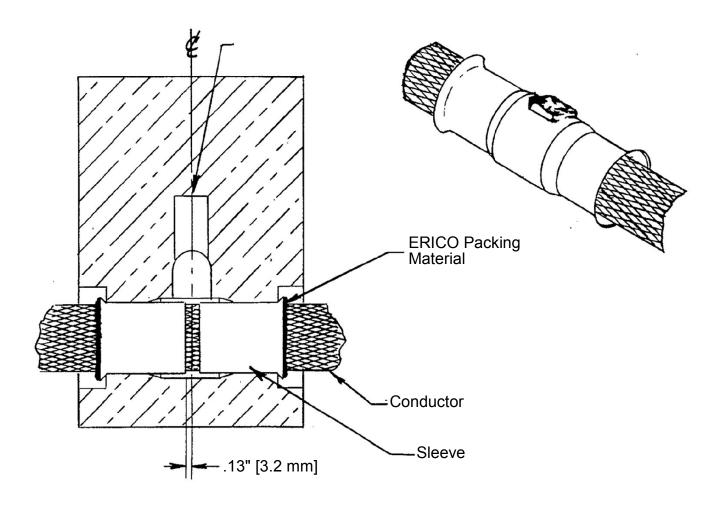
Type SS



Prior to making a connection, read and follow the full instruction sheet IPRNS, the full instruction sheet IPP, the full instruction sheet shipped with CADWELD® (IPX), and special instructions below.

- 1. For molds 3" [76.2 mm] wide, strip insulation back from end to be welded 2" [50.8 mm], and molds 4" [101.6 mm] wide strip 2.5" [63.5 mm].
- Position sleeves on conductors with conductors protruding .13" [3.2 mm] 2. beyond sleeve (As shown above).
- Pack ERICO material in flare of sleeve. 3.
- 4. Butt ends of conductors directly under centerline of tap hole (As shown above).

SAFETY INSTRUCTIONS:
All governing codes and regulations and those required by the job site must be observed.
Always use appropriate safety equipment such as eye protection, hard hat, and gloves as appropriate to the application.

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