



# HL18L-F4A5AE

H18 Sure Sense

HYBRID PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
HL18L-F4A5AE	1121965

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

### Detailed technical data

#### Features

<b>Functional principle</b>	Photoelectric retro-reflective sensor
<b>Functional principle detail</b>	With minimum distance to reflector (dual lens system)
<b>Dimensions (W x H x D)</b>	16.2 mm x 48.5 mm x 31.8 mm
<b>Housing design (light emission)</b>	Hybrid
<b>Thread diameter (housing)</b>	M18
<b>Mounting system type</b>	M18, head/side (24.1 ... 25.4 mm)
<b>Housing color</b>	Blue
<b>Sensing range max.</b>	0.1 m ... 12 m <sup>1)</sup>
<b>Sensing range</b>	0.1 m ... 10 m <sup>1)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	Laser <sup>2) 3)</sup>
<b>Light spot size (distance)</b>	2 mm (2 m)
<b>Wave length</b>	655 nm
<b>Laser class</b>	1
<b>Adjustment</b>	
	Potentiometer, right Light/dark switching
	Potentiometer, left None
<b>Special applications</b>	Detecting small objects
<b>Special features</b>	-

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 50,000 h at T<sub>U</sub> = +25 °C.

<sup>3)</sup> CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 μs, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	$< 5 V_{pp}^{1)}$
<b>Current consumption</b>	$\leq 20 \text{ mA}^{2)}$
<b>Switching output</b>	Push-pull: PNP/NPN
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching
<b>Switching output detail</b>	
Switching output Q1	Push-pull: PNP/NPN, Light switching <sup>3)</sup>
Switching output Q2	Push-pull: PNP/NPN, Dark switching <sup>3)</sup>
<b>Output current <math>I_{max}</math></b>	$\leq 100 \text{ mA}$
<b>Response time</b>	$\leq 0.5 \text{ ms}^{4)}$
<b>Switching frequency</b>	1,000 Hz <sup>5)</sup>
<b>Connection type</b>	Male connector M12, 4-pin
<b>Circuit protection</b>	A <sup>6)</sup> B <sup>7)</sup> D <sup>8)</sup>
<b>Protection class</b>	III
<b>Weight</b>	18 g
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>Items supplied</b>	Fastening nut (1x), M18, plastic, black, flat
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
<b>Ambient operating temperature</b>	$-30 \text{ °C} \dots +55 \text{ °C}^{9)}$
<b>Ambient temperature, storage</b>	$-40 \text{ °C} \dots +70 \text{ °C}$
<b>UL File No.</b>	E189383

<sup>1)</sup> May not fall below or exceed  $U_V$  tolerances.

<sup>2)</sup> Without signal strength light bar and load.

<sup>3)</sup> Pin 4 and pin 2: This switching output must not be connected to another output.

<sup>4)</sup> Signal transit time with resistive load.

<sup>5)</sup> With light/dark ratio 1:1.

<sup>6)</sup> A =  $V_S$  connections reverse-polarity protected.

<sup>7)</sup> B = inputs and output reverse-polarity protected.

<sup>8)</sup> D = outputs overcurrent and short-circuit protected.

<sup>9)</sup> Below  $T_a = -10 \text{ °C}$ , sensor must be turned on at  $T_a > -10 \text{ °C}$ . Sensor cannot be turned on below  $T_a = -10 \text{ °C}$ .

## Classifications

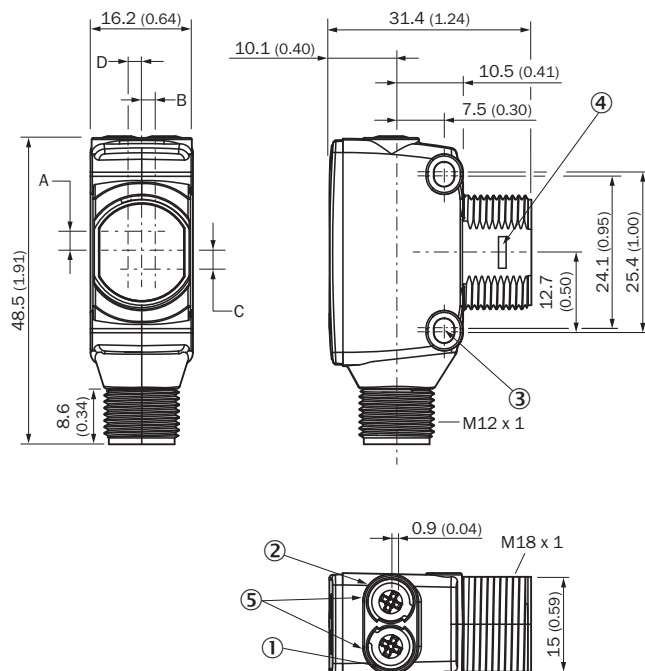
<b>ECLASS 5.0</b>	27270902
<b>ECLASS 5.1.4</b>	27270902
<b>ECLASS 6.0</b>	27270902
<b>ECLASS 6.2</b>	27270902

<b>ECLASS 7.0</b>	27270902
<b>ECLASS 8.0</b>	27270902
<b>ECLASS 8.1</b>	27270902
<b>ECLASS 9.0</b>	27270902
<b>ECLASS 10.0</b>	27270902
<b>ECLASS 11.0</b>	27270902
<b>ECLASS 12.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>ETIM 7.0</b>	EC002717
<b>ETIM 8.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

### Connection type/pinouts

<b>Connection type</b>	Male connector M12, 4-pin
<b>Pinouts</b>	
BN 1	+ (L+)
WH 2	Q <sub>2</sub>
BU 3	- (M)
BK 4	Q <sub>1</sub>

### Dimensional drawing (Dimensions in mm (inch))

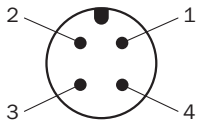


- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold separately)
- ⑤ Potentiometer (if selected) or LED Indicators

Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
<b>HTB18 / HTF18</b>	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
<b>HTE18 / HL18 / HSE18</b>	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
<b>HTB18L / HTF18L / HL18L / HSE18L</b>	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

### Connection type

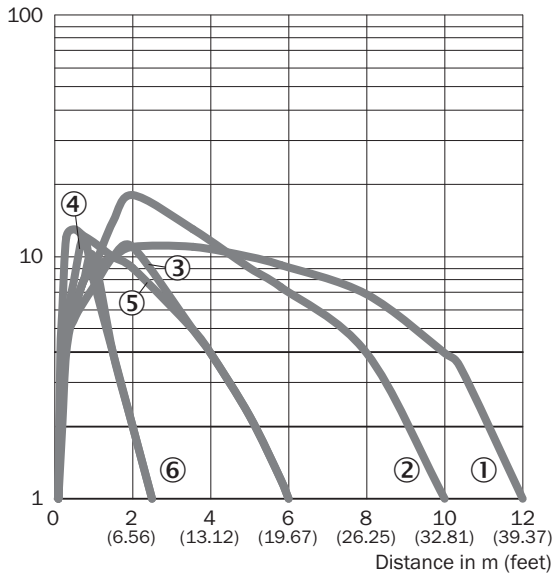
Pinouts, see technical data: **Connection type/pinouts**



M12 male connector, 4-pin, A-coding

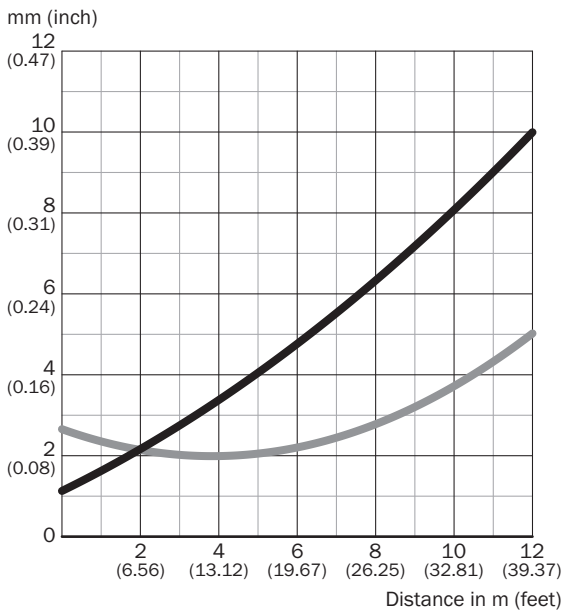
### Characteristic curve

Operating reserve



- ① Reflector PL80A
- ② Reflector P250F
- ③ PL10F reflector
- ④ Reflector PL23 FT
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

### Light spot size

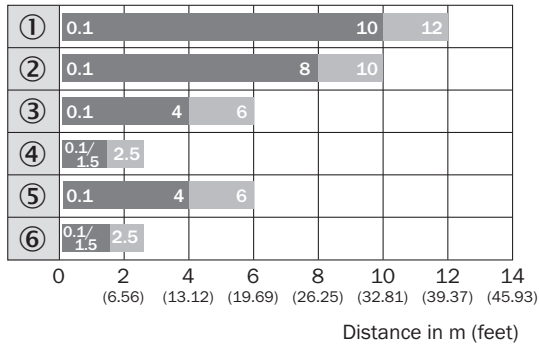


Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
<b>0.2 m</b> (0.57 feet)	1.2 (0.05)	2.65 (0.10)
<b>0.75 m</b> (2.46 feet)	1.8 (0.07)	2.3 (0.09)
<b>5 m</b> (16.40 feet)	4.0 (0.16)	2.2 (0.09)
<b>12 m</b> (39.37 feet)	10.0 (0.39)	5.0 (0.20)

— Vertical  
— Horizontal

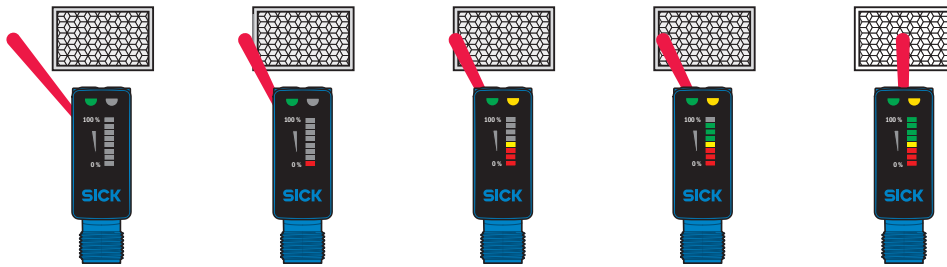
### Sensing range diagram



■ Sensing range      ■ Sensing range max.





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- ③ PL10F reflector
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### Functions



### Recommended accessories

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	Brief description	Type	Part no.
<b>Mounting brackets and plates</b>			
	Universal mounting bracket for reflectors, steel, zinc coated	BEF-WN-REFX	2064574
<b>Reflectors</b>			
	Fine triple reflector, screw connection, suitable for laser sensors, 52 mm x 62 mm, PM-MA/ABS, Screw-on, 2 hole mounting	P250F	5308843
<b>Others</b>			
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, straight, A-coded</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PVC</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Application:</b> Zones with chemicals</li> </ul>	YF2A14-050VB3XLEAX	2096235
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Male connector, M12, 4-pin, straight, A-coded</li> <li>• <b>Description:</b> Unshielded</li> <li>• <b>Connection systems:</b> Screw-type terminals</li> <li>• <b>Permitted cross-section:</b> ≤ 0.75 mm<sup>2</sup></li> </ul>	STE-1204-G	6009932

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)